

Work Order ID 99355 -2

\*99355\*

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April-05-13 1:18:20 PM

Item ID: D2747

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Set Screw

Stop \*NS2\*

Start Date: 4/12/13 Start Qty: 50.00

Required Date: 4/12/13 Req'd Qty: 50.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: MLS

Date: 13-04-08

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2747	Rev B

100 0.00

\*100\*

Purchasing

PURCHASING

Memo

0.00

Purchasing

Issue P/O: 19543 3/8"-24 UNF SS Set Screw 7/8" to 1"  
longPossible Supplie: McMaster CarrP/N:92311A639Material release note  
required

CX 13/04/10 100

110 0.00

\*110\*

Packaging

Receive & Inspect for Damage & Mat'l Certs

Memo

0.00

Packaging

Ensure material release note is attached

70x

13-4-11

120 0.00

\*120\*

QC

QC6- Inspect dimensions to drawing

Memo

0.00

Quality Control

27

13411

70

# Work Order ID 99355

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**\*99355\***

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Item ID: D2747

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Set Screw

Start Date: 4/12/13 Start Qty: 50.00

**\*50\***

Cust Item ID:

Required Date: 4/12/13 Req'd Qty: 50.00

**\*50\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: STO16 0.00

**\*130\***

Packaging

Memo

0.00

Packaging

70x

Sp  
13-4-12

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

RB-04-12

# Picklist Print

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Page 1

Work Order ID: 99355

Parent Item: D2747

Parent Item Name: Set Screw

Start Date: 4/12/13

Required Date: 4/12/13

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP: B05.08.22ReformatKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
92311A639 SS SET SCREW		Purchased	No				Each	0.0000					

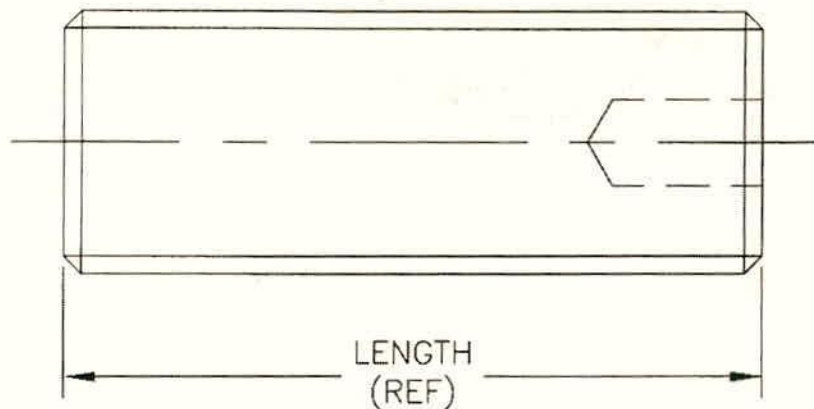
~~50~~ 100 70x  
SP13-4-11



**DART**

DESIGN DS	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2747	REV. B SHEET 1 OF 1
DATE 05.03.09	TITLE SET SCREW		SCALE NTS
A	98.08.26	NEW ISSUE	
B	05.03.09	REDRAWN, STAINLESS STEEL ONLY	

RELEASED  
05-08-09 *[Signature]*



D2747 SET SCREW

- 1) TYPE: HEX SOCKET HEAD SET SCREW
- 2) MATERIAL: STAINLESS STEEL
- 3) THREAD: 3/8"-24 UNF
- 4) LENGTH = 7/8" TO 1"
- 5) FINISH: NONE
- 6) ALL DIMENSIONS ARE IN INCHES
- 7) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

9935T MLS  
13-04-08

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Canada

Purchase Order  
PO19543

Page 1 of 1

Order Placed By  
Chantal Lavoie

04/10/20

McMaster-Carr Number  
1654605-02

Line	Description	Ordered	Shipped
1	3408A59 Ball-Nose Spring Plunger with Stainless Steel Ball, Stainless Steel Body, with Element, 5/8"-11 Thread, 7-50 lb Nose Force Unit Price: \$7.98 Extended Price: \$79.80	10 Each	10
5	2915A43 2 in 1 Countersink, Long, 60 Degree, High-Speed-Steel, Trade Size 4, 1/8" Drill, 6" L Unit Price: \$22.01 Extended Price: \$220.10	10 Each	10
2	92311A639 18-8 Stainless Steel Cup Point Set Screw, 3/8"-24 Thread, 1" Long, Packs of 10 Unit Price: \$6.36 Extended Price: \$44.52	10 Packs	7
3	91525A120 Type 316 Stainless Steel Large-Diameter Flat Washer, 1/4" Screw Size, 1" OD, .04"-.06" Thick, Packs of 25 Unit Price: \$6.66 Extended Price: \$53.28	8 Packs	8

	LNS
2 - 494 - 02 07-06 A52	10 EA
2 - 501 - 01 04-71 A43	10 EA
2 - 697	
2 - 702	

Dart Aerospace Ltd

EXP  
INV  
NAI

Un



1:  
11

FW1WI  
04/10/2  
14:32/1  
877  
Cycle 51

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